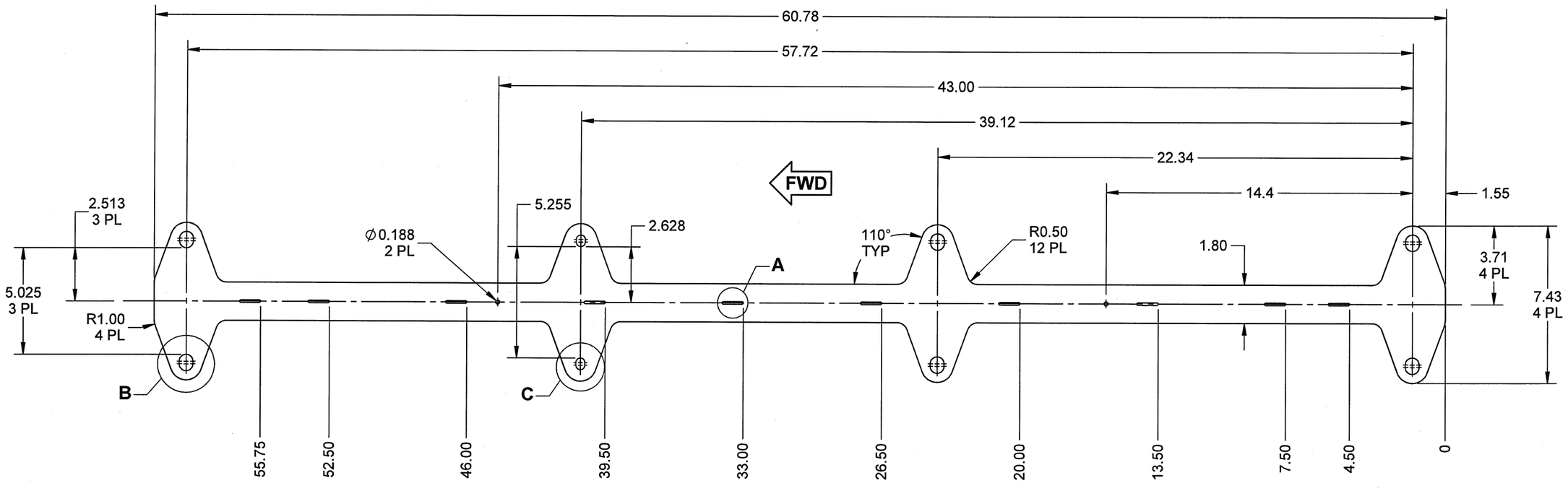
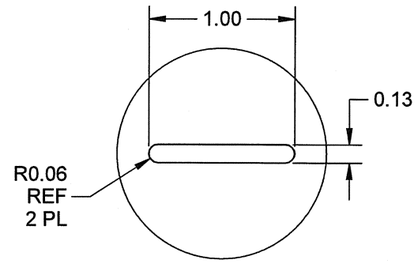
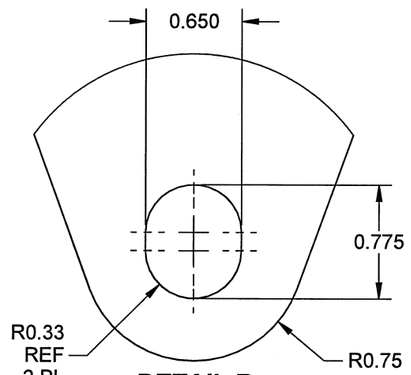


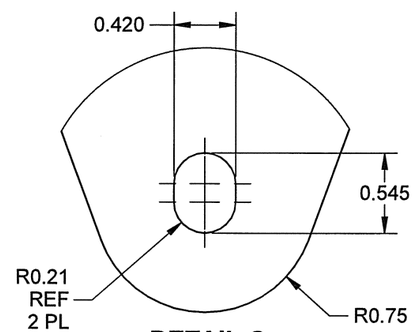


DETAIL A
SCALE 5X, 10 PL

DSK184-1F FLAT PATTERN



DETAIL B
SCALE 5X, 6 PL



DETAIL C
SCALE 5X
2 PL

NOTES:
1) MATERIAL : AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK
PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC. M304S18GA
2) FINISH : NONE
3) TOLERANCES : PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS : INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES : 0.005 TO 0.010 MAX
6) IDENTIFICATION : NONE
7) WEIGHT : 2.27 lbs
8) USE TO MAKE D5663-1

RELEASED
2019 -09- 30
ECN 19-919

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	ZF	19.04.25

DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	ZF		
CHECKED	MW	DRAWING NO. DSK184	REV. A
MFG. APPR.	DD		SHEET 1 OF 1
APPROVED	NO	TITLE WEARPLATE FLAT PATTERN	SCALE NTS
DE APPR.	N/A		
DATE	19.04.25		

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